

Garant

HSS boring bar AH.. SCLCL 95°, for indexable inserts CC., left-hand, Shank Ø / insert size: 25/12mm


Order data

| | |
|--------------|---------------|
| Order number | 260023 25/12 |
| GTIN | 4045197652195 |
| Item class | 21T |

Technical description

| | |
|---|-----------------|
| suitable indexable insert | CC.. 1204.. |
| Centre offset L_3 | 15.5 mm |
| Overhang L_1 | 125 mm |
| Minimum pre-drill $\varnothing D_{min}$ | 28 mm |
| Pack of insert screws | 269028 9 |
| ISO code toolholder | AH25R SCLCR/L12 |
| Insert size | 12 mm |
| Overall length L | 200 mm |
| Clamping height L_2 | 23 mm |
| Setting angle κ | 95 degrees |
| Shank $\varnothing D_s$ | 25 mm |
| Standard | Works standard |
| Application type | left-hand |
| Boring depth up to | 5xD |
| Tool material | HSS |
| Through-coolant | yes |

| | |
|-----------------|-------------------------------|
| Application | Internal longitudinal turning |
| Type of product | Boring Bar |

Accessories

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|--|-------------|
| Set of insert screws Type 9 | 269028 9 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659957 500 |
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15 | 674248 TX15 |
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX20 | 674248 TX20 |